









PERFORMANCE FROM THE BEGINNING







In 1990, the U.S. Environmental Protection Agency (EPA) enacted stringent wood-burning regulations, crippling the more than 500 wood stove manufacturers around the country. But not Quadra-Fire[®].

Two years of research and development later, founders Alan Trusler and Dan Henry unveiled their patented "Quad Burn" system. The technology produced powerful and efficient rolling flames so intense, it dawned the inception of the Quadra-Fire name.

In 2015 and 2020, the U.S. Environmental Protection Agency updated their regulations requiring even tougher standards on emissions. Using our existing technology, Quadra-Fire was able to exceed these new standards ensuring renewable heat sources for generations to come.

WHY QUADRA-FIRE

For more than 30 years, Quadra-Fire has put easy operation and performance above all else. Today these ideals are vibrant and alive, blending our past with our present. Quadra-Fire products are proudly built to last by our members.

WHY WOOD

IT'S RENEWABLE - Using renewable energy sources is more important than ever and wood is 100 percent renewable. When you burn wood, you are also completing the last step of the natural carbon cycle of trees, resulting in a zero net carbon impact on the environment.

IT'S COST-EFFECTIVE - Heating with wood costs less than heating with electricity, liquid propane or heating oil, especially if you harvest wood yourself.

As the fire ignites, it remains clear: **NOTHING BURNS LIKE A QUAD**.

QUADRA-FIRE STEEL WOOD STOVES

NALL VEL

At Quadra-Fire we believe that nothing burns like a Quad, and heating with wood should be easy and cost effective.

With four different sizes to choose from and multiple looks to fit any décor, you don't need to look any further for your heating needs.

All this is powered by the following two exclusive technologies.



FOUR-POINT BURN SYSTEM

The patented Quadra-Fire Four-Point Burn System produces intense rolling flames. Four combustion cycles extend the heat, enhance the fire and increase efficiency for long-lasting, proven performance.



- **1. PRECISION START-UP** Airflow quickly routes to the heart of the fire.
- 2. SECONDARY BURN ZONE Air movement helps create rolling flames and keeps the glass clean.
- **3. TERTIARY BURN ZONE** Superheated air ignites flammable gases rising from the wood.

4. QUATERNARY BURN ZONE Remaining impurities are burned above the baffle before exiting up the chimney.

AUTOMATIC COMBUSTION CONTROL

Automatic Combustion Control (ACC) is an advanced heatmanagement technology from Quadra-Fire. ACC feeds the fire with air when it's needed most—for precision start-up or a boost of air when needed.



A. ACTIVATION CONTROL KNOB Push back and pull

forward to activate startup airflow.

- **B. ACC AIR INLET** Controls startup airflow to build the fire.
- **C. ACC TIMER** Opens ACC air inlet during startup for approximately 20 minutes.

D. BURN RATE CONTROL Controls the airflow feeding the fire, also controls your comfort.



5700 STEP TOP SHOWN WITH PEDESTAL BASE

Peak BTU/Hr Output ¹ 72,100	Heating Capacity ² 1,400-3,700 sq ft	Max. Burn Time ³ 15 hrs	Efficiency ⁵ LHV: 80% HHV: 74%	Emissions 1.8 g/h	Firebox 3.0 cu ft	Recommended Log Length 22''	Viewing Area 187 sq in	Actual Weight 434 lbs
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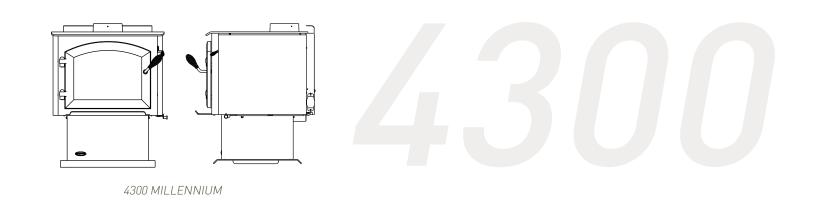
4300 STEP TOP 4300 STEP TOP SHOWN WITH TRADITIONAL LEGS

Peak
BTU/Hr Output1
61,700Heating Capacity2
1,100-3,000
sq ftMax. Burn Time3
L hrsEfficiency5
L HV: 80%
HHV: 74%Emissions
1.6 g/hFirebox
2.3 cu ftRecommended
Log Length
18"Viewing Area
165 sq inActual Weight61,700315 lbs





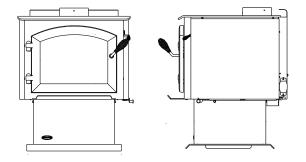




3100 MILLENNIUM

3100 MILLENNIUM SHOWN STANDARD

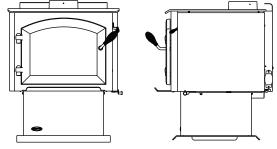
	The P	1-0-			PACA"				AA
10 C C C	Peak J/Hr Output ¹ 5 1.000	Heating Capacity ² 1,000–2,600 sq ft		Efficiency⁵ LHV: 78% HHV: 73%	Emissions 1.9 g/h	Firebox 2.0 cu ft	Recommended Log Length 16''	Viewing Area 165 sq in	Actual Weight 285 lbs
CT4	and Sector	11 50	A Alerta		A A A A A A A A A A A A A A A A A A A	man month			Carl E A



3100 MILLENNIUM

2100 MILLENNIUM





2100 MILLENNIUM

ACCESSORIES



ARCHED DOOR IN BLACK OR SATIN NICKEL (INCLUDES MATCHING HINGE PINS AND AIR CONTROL HANDLE) FOR STEP TOP STOVES



RECTANGULAR DOOR FOR 4300 STEP TOP STOVE



DOOR UPGRADE KIT SATIN NICKEL HINGE PINS, SPRING HANDLE AND AIR CONTROL HANDLE (SPRING HANDLE USED ON MILLENNIUM SERIES ONLY)



QUEEN ANNE LEGS IN BLACK OR SATIN NICKEL FOR STEP TOP STOVES (INCLUDES ASH PAN)



PEDESTAL BASE FOR STEP TOP STOVES (INCLUDES ASH PAN)



ASH PAN INCLUDED WITH QUEEN ANNE LEGS AND PEDESTAL BASE FOR STEP TOP STOVES ONLY



TRADITIONAL LEGS FOR 5700 AND 4300 STEP TOP ONLY (ASH PAN NOT AVAILABLE)

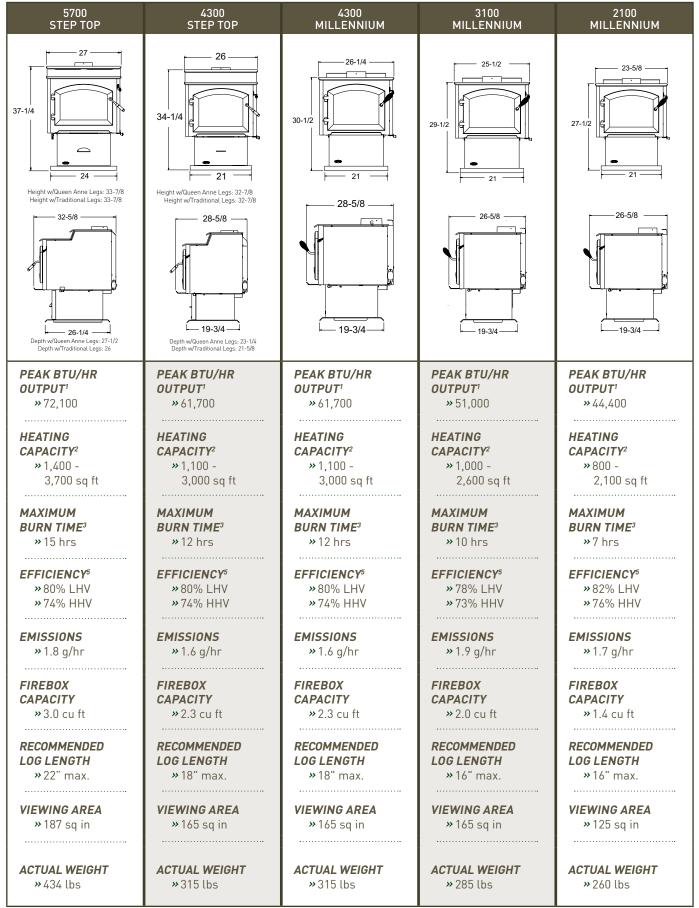


FAN KIT FOR ALL STOVES



350 CFM FAN KIT FOR 5700 STEP TOP

STOVE COMPARISON



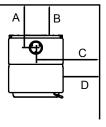
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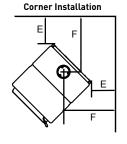
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CLEARANCES TO COMBUSTIBLES

STEP TOP SERIES		А	В	С	D	E	F	G
5700 Ci T	Single Wall Pipe	15-3/4"	9"	25-1/2"	12"	4"	16-7/8"	49"
5700 Step Top	Double Wall Pipe	13-3/4"	7"	25-1/2"	12"	1"	13-7/8"	49"
	Single Wall Pipe	18-1/2"	11-3/4"	27-1/2"	14-1/2"	2-1/2"	15"	49-1/2"
4300 Step Top	Double Wall Pipe	10-1/2"	3-3/4"	25"	12"	2-1/2"	15"	49-1/2"
MILLENNIUM SERIES		А	В	С	D	E	F	G
(200 M)	Single Wall Pipe	18-1/2"	11-3/4"	27-1/2"	14-1/2"	8"	20-1/2"	53-1/2"
4300 Millennium	Double Wall Pipe	12"	5-1/4"	27-1/2"	14-1/2"	8"	20-1/2"	53-1/2"
3100 Millennium	Single Wall Pipe	18-1/4"	11-3/4"	28-1/2"	16"	8"	20"	48"
	Double Wall Pipe	13-1/2"	6-1/2"	25"	13"	6-1/2"	18-1/2"	48"
2100 Millennium	Single Wall Pipe	18"	11"	24-1/2"	13"	8-1/2"	20"	56"
	Double Wall Pipe	11-3/4"	5"	23"	11-1/2"	7-1/2"	19"	43"

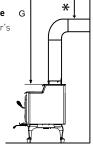
Backwall / Sidewall





STEP TOP SERIES Stove to Ceiling Clearance

*Follow pipe manufacturer's clearances as required



MILLENNIUM SERIES Stove to Ceiling Clearance

*Follow pipe manufacturer's clearances as required

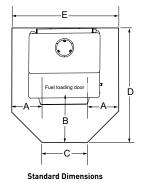
Note: 2100 Millennium requires minimum 2' vertical pipe off stove top

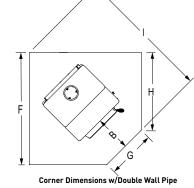
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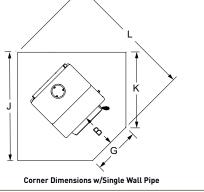
HEARTH PROTECTION

HEARTH PROTECTION													
	Hearthpad Type	А	В	С	D	E	F	G	н	I	J	К	L
5700 Step Top	Type I	8"	16"	17-5/8"	44-7/8"	33-5/8"	47"	17-5/8"	34-5/8"	57-3/4"	50"	37-5/8"	62"
4300 Step Top	Type I	8"	16"	15-5/8"	41"	31-5/8"	44-1/4"	15-5/8"	33-1/8"	54-3/4"	44-1/4"	33-1/8"	54-3/4"
4300 Millennium	Type I	8"	16"	15-5/8"	41"	31-5/8"	50-1/4"	15-5/8"	39"	63-1/4"	50-1/4"	39"	63-1/4"
3100 Millennium	Type I	8"	16"	15-5/8"	39"	31-5/8"	47-1/8"	15-5/8"	36"	58-3/4"	48-5/8"	37-1/2"	60-7/8"
2100 Millennium	Type I	8"	16"	13-5/8"	39"	29-5/8"	46-3/4"	13-5/8"	37-1/8"	59-1/4"	47-3/4"	38-1/8"	60-5/8"

NOTE: Reference install manual for requirements in Canada.







Thank you from everyone at Quadra-Fire



NOTHING BURNS LIKE A QUAD

www.quadrafire.com | 800-926-4356

🖅 facebook.com/QuadraFire 🛛 💽 twitter.com/QuadraFire 🛛 🔠 youtube.com/QuadraFirePower

Available From:

Limited Lifetime Warranty

The strongest in the industry, Quadra-Fire provides a limited lifetime warranty on the most important aspects: firebox and heat exchanger.

1: BTU: 1st hour output uses high burn efficiency number. BTU will vary depending on the type of fuel used and moisture content of the fuel. 2: Heating capacity (in squaré feet) is a guideline only and may differ due to climate, building construction and condition, amount and quality of insulation, location of the heater, and air movement in the room. 3: Actual burn times will vary based on how the appliance is operated, load size, moisture content and type of wood used, chimney height and installation 4: For full warranty details go to www.quadrafire.com. 5: Weighted average LHV (Low Heating Value) efficiency. HHV (High Heat Value) efficiency used to qualify products for Tax Credit beginning in 2021.

IMPORTANT - READ BEFORE YOU INSTALL! Refer to the Owner/Installation Manual for complete clearance requirements and specifications. The images and descriptions in this brochure are provided to assist you in product selection only

Quadra-Fire is a registered trademark of Hearth & Home Technologies. Product specifications and pricing subject to change without notice.

Fireplace, stove and insert surfaces get extremely HOT and can cause severe burns if touched. Keep a safe distance away. To learn more visit www.quadrafire.com/fireplacesafety.