



Before installation or use, read all EM-5 backrest warnings, instructions and operation guide provided with this kit.

## Kit Contents:

- 1. EM-5 backrest and Adjuster Unit
- BMW S1000XR mounting bracket <sup>3</sup>
- 40mm Torx Flanged Button Screw x2 C
- 4. M6 Wing Nut x2 D
- 5. M6 Spring Washer x2 🕒
- 6. M6 Flat Washer x2 D
- 7. Torx Allen Key x1G

## **OEM Luggage Rack Mount:**

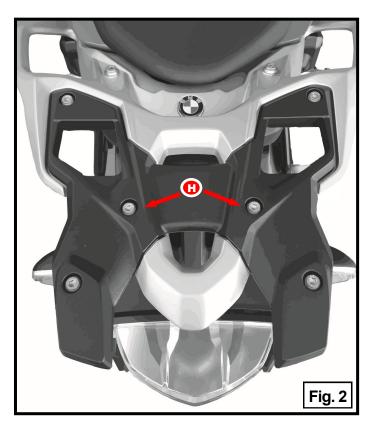
For installation with BMW luggage rack, use the SARGENT provided Torx bolts, washers

Using the supplied Torx key remove the 2 Torx Bolts from the OEM rack. **Fig 2**. Replace bolts with the supplied 40mm length Torx bolts. **Fig 3**.

Note: The factory bolts have a thread locking compound which will make it difficult to remove.

## BMW S1000XR EM-5 REAR BACKREST INSTALLATION INSTRUCTIONS

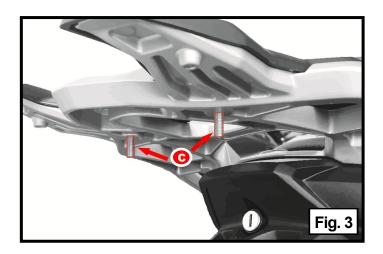




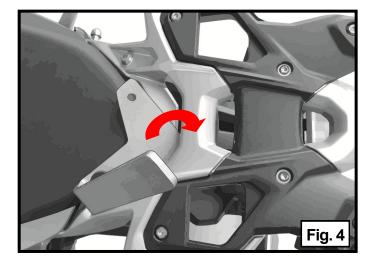


BMW S1000XR (BR-2115) EM-5 BACKREST INSTALLATION GUIDE

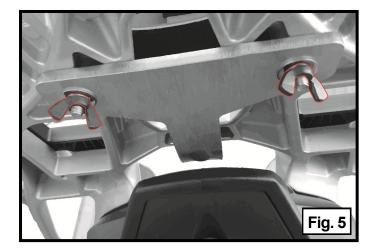
After installing Sargent's provided hardware. **Fig 3.** 



Taking care not to scratch body work rotate bracket into position thru opening at the rear of the passenger seat. Positioning it onto the exposed bolts. **Fig 4**.



Secure backrest bar using the supplied large flat washer, then the spring lock washer and wing nut per stud. **Fig 5**.





# **EM-5 BACKREST IMPORTANT WARNINGS**

#### **IMPORTANT!**

Read ALL instructions thoroughly prior to installation and use.



## IMPORTANT!

Periodically inspect all bolts, connection points, and Support Block Hardware verifying that all connections remain secure and there are no signs of damage or wear. If problems are noted, discontinue use and contact the manufacturer.

# WARNING!

This backrest system has been tested at pressures far greater than what might be typically associated with rapid acceleration or general use; however, for added safety, the driver and/or passenger should maintain a firm hold of handlebars, grab handles or driver. In addition, the driver should <u>always</u> signal the passenger <u>before</u> rapid accelerating.



### Limitation of Liability / Disclaimer:

Motorcycling is a dangerous activity that can result in serious injury or death. Please be advised that this product has NOT been tested under every conceivable condition. While every effort has been made to design a sturdy and reliable product, numerous unpredictable conditions and/or variables could occur during its use, resulting in possible property damage, personal injury or death. By proceeding with the installation, the purchaser acknowledges that these inherent dangers and unpredictable conditions exist. Furthermore, the purchaser understands that Mark One Industries Inc. / D.B.A. Sargent Cycle Products North America shall not be held liable for any direct, indirect, incidental, special, or consequential damages arising out of or in connection with the use of this product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation or exclusion may not apply to you. If the purchaser does not agree to all terms of this limitation of liability/disclaimer, the product may be returned to Sargent Cycle Products North America in its original packaging (within 30 days) for a full refund of the purchase price (excluding shipping and handling).

# EM-5 BACKREST INSTALLATION AND OPERATION GUIDE

